



## Product Bulletin

### 5133-R REVOLVING HEAD GEAR - FIELD REPAIR



The standard procedure for repairing a damaged **5133 Revolving Head Gear** involves replacing that gear with a new **5133**, and then re-machining the counter-bored face of the gear, and the end face of the 8-SA revolving Head, to re-establish a flush mounting face for the Left End Bracket.

The **5133-R** is a “Field Repair” version of the *Revolving Head Gear*, and was developed for in-field repairmen who are unable to re-machine the counter-bored face of this gear due to the lack of large lathe equipment. It will sit flush, or slightly below the existing face of an unmodified, Davenport OEM **8-SA**. This allows repairmen the option to replace the gear, while still mounting the Left End Bracket square to the head axis. Davenport still recommends a properly fitted **5133** gear when possible, but the **5133-R** provides an acceptable alternative when the proper replacement procedure cannot be done.

#### Features:

- Pre-machined Counter-Bore
- Eliminates need for field machining
- Same, high-quality materials, heat treat, and gear form as OEM 5133
- 100% interchangeable with all genuine Davenport OEM Parts

Davenport Machine OEM parts are constantly being redesigned to maximize the *value* to the customer. Any parts supplier can sell you yet another *replacement* part for your *problem*. Let the team at Davenport Machine supply you with a cost effective *solution* to it instead. Contact your local distributor, or call us directly at 1-800-344-5748 and ask about our many new and improved products that will help put profits back where they belong... in your pocket.