

5133-R Revolving Head Gear

In response to several recent inquiries Davenport Machine has begun production on part# 5133-R Revolving Head Repair Gear that will eliminate the need for additional machining after the gear has been installed on the revolving head. The 5133-R gear was designed and machined to fit slightly below the rear surface of the head (providing the head has NOT been refaced after it was originally manufactured).

The Geneva Motion Star Wheel will have to be requalified to insure proper indexing of the revolving head.

The 5133-R gear can be used for field repairs when facing off the back of the 5133 Revolving Head Gear and revolving head is not feasible.

Any one that has had to replace a 5133 Revolving Head Gear in the past knows how difficult it can be to turn the extra material off the gear if you do not have:

- 1. A good lathe***
- 2. The proper fixturing***
- 3. A good tool maker with extra time***

**Go to www.davenportmachine.com
for more informative tech tips!**

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